

Express Mail No. EV 178025802 US

**PATENT APPLICATION OF**

**BRUCE F. FIELD  
BRYAN L. CHRISTENSEN  
ERIC A. BLANCHARD**

**ENTITLED**

**CLEANING LIQUID DISPENSING SYSTEM**

Docket No. **T31.12-0012**

## CLEANING LIQUID DISPENSING SYSTEM

### CROSS-REFERENCE TO RELATED APPLICATIONS

The present application is: a Continuation-in-Part  
5 of U.S. Application Serial Number 10/653,347, filed  
September 2, 2003 and entitled "FOAMED CLEANING LIQUID  
DISPENSING SYSTEM," which is a Continuation-in-Part of  
U.S. Application Serial Number 10/143,582, filed May 9,  
2002 and entitled "CLEANING LIQUID DISPENSING SYSTEM  
10 FOR A HARD FLOOR SURFACE CLEANER," which is a  
Continuation-in-Part of U.S. Application Serial Number  
10/026,411, filed December 21, 2001 and entitled  
"APPARATUS AND METHOD OF USE FOR CLEANING A HARD FLOOR  
SURFACE UTILIZING AN AERATED CLEANING LIQUID," which in  
15 turn claims the benefit of U.S. Provisional Application  
Serial Number 60/308,773, filed July 30, 2001 and  
entitled "APPARATUS AND METHOD OF USE FOR CLEANING A  
HARD FLOOR SURFACE UTILIZING AN AERATED CLEANING  
LIQUID"; a Continuation-in-Part of U.S. Application  
20 Serial Number 10/152,537, filed May 21, 2002 and  
entitled "CHEMICAL DISPENSER FOR A HARD FLOOR SURFACE  
CLEANER"; a Continuation-in-Part of U.S. Application  
Serial Number 10/152,549, filed May 21, 2002 and  
entitled "CLEANING AGENT CARTRIDGE"; a Continuation-in-  
25 Part of U.S. Application Serial Number 10/328,516,  
filed December 23, 2002 and entitled "HARD FLOOR  
SURFACE CLEANER UTILIZING AN AERATED CLEANING LIQUID";  
and a Continuation-in-Part of U.S. Application Serial  
Number 10/213,849, filed August 7, 2002 and entitled

"FOAMED CLEANING LIQUID DISPENSING SYSTEM." All of the above-reference applications are incorporated herein by reference in their entirety.

5

FIELD OF THE INVENTION

The present invention relates generally to mobile hard surface cleaners and, more particularly, to a cleaning liquid dispensing system for use in a hard surface cleaner.

10

BACKGROUND OF THE INVENTION

Hard floor surface cleaners are widely used to clean the floors of industrial and commercial buildings. They range in size from a small model that 15 is controlled by an operator walking behind the machine, which may clean a path ranging from 15 inches to 36 inches wide, to a large model that is controlled by an operator riding on the machine, which may clean a path as wide as 5 feet. These hard 20 floor surface cleaners include motorized drive wheels, a solution tank to hold a cleaning solution and a recovery tank to hold soiled cleaning solution recovered from the floor being scrubbed.

The cleaning solution from the solution tank is 25 applied to the hard floor surface adjacent a motorized scrub head. The cleaning solution is typically a mixture of a cleaning agent and water. The scrub head generally contains one or more scrubber brushes attached either in front of, under,

or behind the vehicle. The scrubber brushes are rotated to provide the desired scrubbing engagement with the hard floor surface. The soiled cleaning solution is then recovered using a solution recovery 5 system, which returns the soiled cleaning solution to the recovery tank.

Conventional hard floor surface cleaners apply the cleaning liquid to the floor at a high volume flow rate to provide complete wetting of the floor 10 being cleaned. This wetting of the hard floor surface allows the scrub head to transfer dirt from the floor into the cleaning liquid, which is then removed from the hard floor surface and deposited in the recovery tank as soiled cleaning liquid.

15        Unfortunately, the high volume flow rate of the cleaning solution of prior art hard floor surface cleaners also results in extended operational downtime due to the numerous disposals of soiled cleaning solution and refills of cleaning solution 20 that must be performed for a given job. Such refills typically involve manually filling the solution tank with water and mixing in a cleaning agent or chemical to form the cleaning liquid. In addition to being time-consuming, such manual mixing of the cleaning 25 liquid invites errors in the formulation. Typically, operators add too much cleaning agent to the water, which results in an undesirable residue of the cleaning agent on the floor. The residue can be unsightly and slippery.

There is a continued demand for improvements to hard floor surface cleaners including increasing the cleaning efficiency, improving control of the cleaning liquid formulation, reducing residue on the 5 hard floor surface following a cleaning operation, and other improvements.

SUMMARY

The present invention is directed to a cleaning 10 liquid dispensing system for use in a mobile hard surface cleaner. The system generally includes a cleaning agent container, a cleaning agent supply line coupled to the cleaning agent container, a flow control device, and a pressure regulator. The 15 cleaning agent container is configured to contain a supply of cleaning agent. The flow control device includes a first input coupled to the cleaning agent supply line, a second input, and an output. The pressure regulator is configured to control a 20 pressure in the cleaning agent supply line and is positioned in line with the cleaning agent supply line between the first input of the flow control device and the cleaning agent container.

Other features and benefits that characterize 25 embodiments of the present invention will be apparent upon reading the following detailed description and review of the associated drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is simplified side elevation view of a hard floor surface cleaner in accordance with embodiments of the invention.

5 FIG. 2 is a cross-sectional view of a fluid recovery system and recovery tank of a hard floor surface cleaner in accordance with embodiments of the invention.

10 FIG. 3 is a schematic diagram of a cleaning liquid dispensing system in accordance with embodiments of the invention.

15 FIG. 4 is a simplified front elevation view of a hard floor surface cleaner having an open front portion exposing a cleaning liquid dispensing system in accordance with embodiments of the invention.

FIG. 5 is a side plan view of components of a cleaning liquid dispensing system in accordance with embodiments of the invention.

20 FIG. 6 is a front plan view of an orifice plate of a metering device in accordance with embodiments of the invention.

FIG. 7 is a metering device in accordance with an embodiment of the invention.

25 FIG. 8 is a front elevation view and partial cross-section of a cleaning agent container in accordance with an embodiment of the invention.

FIG. 9 is a front elevation view of a cleaning agent cartridge illustrating various embodiments of the invention.

FIG. 10 is a perspective view of a housing of a cleaning agent cartridge in accordance with embodiments of the invention.

5 FIG. 11 is a perspective view of a cleaning agent cartridge installed on a cartridge receiver in accordance with an embodiment of the invention.

FIG. 12 is a cross-sectional view of an aerating nozzle in accordance with embodiments of the invention.

10 FIGS. 13 and 14 are schematic diagrams of a foamed cleaning liquid distributor and aerator in accordance with embodiments of the invention.

15 FIG. 15 is a side cross-sectional view of a portion of a scrub head and foamed cleaning liquid distributor in accordance with an embodiment of the invention.

FIG. 16 is a schematic diagram of a foamed cleaning liquid distributor and aerator in accordance with embodiments of the invention.

20 FIG. 17 is a cross-sectional view of distributing conduit shown in FIG. 16 taken generally along line 17-17.

25 FIG. 18 is a schematic diagram of a foamed cleaning liquid distributor and aerator in accordance with embodiments of the invention.

FIG. 19 is a schematic diagram of a foamed cleaning liquid distributor in accordance with embodiments of the invention.

FIGS. 20 and 21 are simplified front and side views of a leading portion of a hard floor surface cleaner in accordance with embodiments of the invention.

5 FIG. 22 is a side elevation view of a scrubber-less hard floor surface cleaner in accordance with embodiments of the invention.

FIGS. 23 and 24 are simplified front and side views of a leading portion of a hard floor surface 10 cleaner in accordance with embodiments of the invention.

#### DETAILED DESCRIPTION

One embodiment of the present invention is 15 directed to a cleaning liquid dispensing system, generally designated as 100, for use with a hard surface cleaner, such as hard floor surface cleaner 110 shown in FIG. 1. Hard floor surface cleaner 110 is illustrated as a walk-behind cleaner used to clean 20 hard floor surfaces 111, such as concrete, tile, vinyl, terrazzo, etc., over which cleaner 110 travels. Alternatively, cleaner 110 can be a ride-on or towed-behind cleaner performing a scrubbing operation as described herein. Cleaner 110 may 25 include electrical motors powered through an on-board power source, such as batteries, or through an electrical cord. Alternatively, an internal combustion engine system could be used either alone, or in combination with, the electric motors.

Cleaner 110 generally includes a recovery tank 112, a lid 114, a cleaning liquid component tank 118, and a scrub head 120. Lid 114 is attached along one side of the recovery tank 112 by hinges (not shown) 5 so that lid 114 can be pivoted up to provide access to the interior of tank 112. Tank 118 contains a primary cleaning liquid component (i.e. water) that is combined with a cleaning agent by the dispensing system 100 to form a cleaning liquid that can be 10 applied to hard floor surface 111, as will be discussed in greater detail below. Scrub head 120 includes a scrubbing member 122, shrouds 124, and a scrubbing member drive 126. Scrubbing member 122 may be one or more brushes, such as bristle brushes, pad 15 scrubbers, or other hard floor surface scrubbing elements. Drive 126 includes one or more electric motors to rotate the scrubbing member 122. Drive 126 may also oscillate scrubbing member 122. Scrub head 120 is attached to cleaner 110 such that scrub head 20 120 can be moved between a lowered cleaning position and a raised traveling position. Other embodiments of cleaner 110 will be discussed below that utilize alternative scrub heads 120 and that eliminate the scrub head 120 completely.

25 A machine frame or mobile body 127 supports recovery tank 112 on wheels 128 and castors 129. Details of the frame are shown and described in U.S. Patent Number 5,611,105, the disclosure of which is incorporated herein by reference. Wheels 128 are

preferably driven by a motor and transaxle assembly shown schematically at 130.

The rear of the frame 127 carries a linkage 131 to which a fluid recovery device 132 is attached. In 5 the embodiment of FIG. 1, the fluid recovery device 132 includes a vacuum squeegee 134 and a vacuum 135 communication with an inlet chamber of recovery tank 112 through a hose 136, which is illustrated in greater detail in FIG. 2. The bottom of the inlet 10 chamber is provided with a drain 140 with a drain hose 142 connected to it. Soiled cleaning solution that is collected by squeegee 134 is sucked into recovery tank 112 by vacuum 135. A residue of cleaning liquid typically remains on the hard floor 15 surface 111 until air dried. Alternative mechanical devices, structures, or systems may be used to convey the soiled solution from the floor surface into recovery tank 112.

Cleaner 110 can include a battery compartment 20 150 in which batteries 152 reside. Batteries 152 provide power to drive motors 126, vacuum fan 154 of vacuum 135, and other electrical components of cleaner 110. Vacuum fan 154 is mounted under lid 114. A control unit 156 mounted on the rear of the body of 25 cleaner 110 includes steering control handles 158 and operating controls and gages for cleaner 110. Additional aspects of automatic hard floor surface cleaners are disclosed in U.S. Patent Numbers

5,483,718, 5,515,568, and 5,566,422, each of which are incorporated herein by reference.

Cleaning liquid dispensing system 100 dispenses a wet foamed cleaning liquid for use by the hard 5 floor surface cleaner 110 during surface cleaning operations. In general, dispensing system 100 combines a cleaning agent with a primary cleaning liquid component (i.e., water) to form a cleaning liquid, which is then aerated to produce a foamed 10 cleaning liquid for use by cleaner 110 to clean a hard floor surface. As will be discussed below, the foamed cleaning liquid is a very wet foam that allows for the complete wetting of the hard floor surface. Additionally, the foamed cleaning liquid utilizes 15 very little cleaning agent thereby reducing the amount of residue remaining on the hard floor surface, reducing chemical waste, and extending the life of the cleaning agent supply.

FIG. 3 is a schematic diagram of cleaning liquid 20 dispensing system 100 in accordance with various embodiments of the invention. FIG. 4 is a simplified front view of cleaner 110 that includes dispensing system 100. FIG. 5 is a side plan view of components of dispensing system 100 in accordance with 25 embodiments of the invention. Dispensing system 100 generally includes a cleaning agent container 200 having a supply of cleaning agent 201, a cleaning agent supply line 202, a flow control device 204, and a pressure regulator 206.

Cleaning agent container 200 is configured to contain supply of cleaning agent 201. The cleaning agent 201 may include one or more surfactants, builders, solvents, or other components. In 5 accordance with one embodiment of the invention, cleaning agent 201 includes an anionic surfactant, a non-anionic surfactant, a cationic surfactant, or a combination thereof. A particularly preferred surfactant is DeTeric CP-Na-38 manufactured by 10 DeForest Enterprises, Inc. of Boca Raton, Florida. Cleaning agent is preferably in a concentrated form (e.g., more than 30% solids). In accordance with one embodiment of the invention, the cleaning agent container 200 is a collapsible container that 15 collapses as the cleaning agent contained therein is removed. This avoids a need to ventilate the container, which could give rise to leaks and cause the cleaning agent to dry out. In accordance with one embodiment of the invention, container 200 is a 20 collapsible bag that can be contained in a cleaning agent cartridge 208 (FIG. 2), which will be discussed in greater detail below.

Cleaning agent supply line 202 is coupled to the cleaning agent container 200. Cleaning agent supply line 202 generally corresponds to the fluid flow path 25 formed by tubing 210 (FIG. 4) and other components of system 100 to deliver cleaning agent 201 contained in container 200 to a first input 212 of flow control device 204.

First input 212 of flow control device 204 is configured to receive a flow of cleaning agent 214 from supply 200 through supply line 202 and other components of system 100. Flow control device 204 is 5 also configured to receive a flow of primary cleaning liquid component 216 at a second input 218. Flow control device 204 is further configured to combine the flows of cleaning agent 214 and primary cleaning liquid component 216 and produce an output flow of 10 cleaning liquid 220 at an output 222.

The primary cleaning liquid component 216 is preferably water and is contained in tank 118 of cleaner 110 or provided from another source. The flow of primary cleaning liquid component 216 is 15 preferably driven through conduit 226 by a pump 228 at a flow rate that is desired for the cleaning operation. In accordance with one embodiment of the invention, the flow of primary cleaning liquid component 216 is driven at a substantially constant 20 flow rate of approximately 0.5 gallons per minute or less. However, the flow rate can be modified depending on the application for system 100. Pump 228 is generally positioned in line with fluid conduit 226 and includes an outlet 230 that is maintained at 25 a desired high pressure. In accordance with one embodiment of the invention, the pressure at outlet 230 is held substantially constant at approximately 60 pounds per square inch (psi).

Flow control device 204 preferably combines the flow of cleaning agent 214 with the flow of primary cleaning liquid component 216 at a ratio of 1 part cleaning agent to 1000 parts primary cleaning liquid 5 component. Accordingly, the resultant cleaning liquid 220 is formed of 0.1% cleaning agent, which is substantially less than conventional hard floor surface cleaning liquids. As a result, the present invention leaves very little cleaning agent residue 10 following application to a hard surface, produces very little chemical waste, and increases the life of the supply of cleaning agent contained in container 200.

Flow control device 204 injects the flow of 15 cleaning agent 214 into the flow of primary cleaning liquid component 216 using an injector 236 at a rate that is generally less than approximately 10.0 cubic centimeters per minute. In accordance with a preferred embodiment of the invention, the flow of 20 cleaning agent 214 is preferably limited to less than approximately 2.0 cubic centimeters per minute to provide the desired 0.1% concentration level of cleaning agent in the cleaning liquid 220 relative to the flow of primary cleaning liquid 216. For example, 25 a flow rate of approximately 1.2 cubic centimeters per minute is desired when the flow rate of the primary cleaning liquid component is approximately 0.33 gallons per minute, and a flow rate of approximately 0.5 cubic centimeters per minute is

desired when the flow rate of the primary cleaning liquid component is approximately 0.13 gallons per minute. Injector 236 preferably operates to siphon the cleaning agent flow 214 from the supply 201 using 5 a venturi member 238. In operation, the flow of primary cleaning liquid 216 through venturi member 238 creates a vacuum of approximately 370 inches of water (134.6 psi), that draws the flow of cleaning agent 214 into the flow of primary cleaning liquid 10 component 216 at the desired rate. One such suitable flow control device 204 is the 50580 siphon produced by Spraying Systems Company of Wheaton, Illinois.

The vacuum produced by flow control device 204 allows the cleaning agent supply 201 contained in 15 collapsible bag 200 of cleaning agent cartridge 208 to be completely drained regardless of its position. That is, cleaning agent cartridge 208 can be positioned below flow control device 204 without affecting the draw of the cleaning agent 201 through 20 supply line 202. However, it is preferred that the diameter and length of conduit 210 forming supply line 202 be selected to prevent substantial resistance to the flow of cleaning agent 214 there through.

25 In accordance with one embodiment of the invention, the rate of the flow of cleaning agent 214 through injector 236 is adjustable using a valve 242, such as a needle seat valve, for example. Valve 242 is preferably configured to provide accurate

adjustment to the slow output flow of cleaning agent 214. Valve 242 preferably includes a sharp needle having for example, a two degree needle tip for improved sensitivity.

5        Although the valve 242 can be used to adjust the flow rate of the of cleaning agent flow 214, problems can arise as a result of the viscosity of the cleaning agent 201, the size of the orifice of the needle seat valve 242, and the vacuum generated by 10 injector 236. In particular, it has been discovered that the most consistent cleaning agent flow rates are achieved when injector 236 generates a large vacuum, such as 370 inches of water, in response to the flow of primary cleaning liquid component 216. At 15 such a high vacuum, the valve 242 that is in line with injector 236 must close the flow path through which the cleaning agent flow 214 travels to such a degree that clogging of the flow path can occur, which prevents accurate cleaning agent flow rate 20 control. Unfortunately, when valve 242 is adjusted to a large enough opening to avoid clogging of the flow path for the cleaning agent, the opening is generally too large to restrict the flow of cleaning agent 214 to the desired rate. As a result, the cleaning agent 25 flow rate would be higher than the preferred flow rate without additional controls.

      The pressure regulator 206 of system 100 provides the desired additional control over the flow rate of the cleaning agent flow 214 to accurately

control the flow rate of the flow of cleaning agent 214 into the flow of primary cleaning liquid component 216. Pressure regulator 206 is positioned in line with the cleaning agent supply line 202 5 between the first input 212 of the flow control device 204 and the cleaning agent container 200. Pressure Regulator 206 generally operates to maintain the pressure at first input 212 of flow control device 204 at a preferred pressure to provide the 10 desired flow rate for the flow of cleaning agent through the flow control device 204. As the pressure in supply line 202 is decreased by pressure regulator 206, the volumetric flow rate of the cleaning agent flow 214 decreases. As a result, the pressure 15 regulator 206 can be used to control the flow rate of the cleaning agent flow 214 to the desired low flow rate for the given flow control device 204 being used including a flow control device 204 that includes a valve 242 having a large enough opening to avoid 20 clogging by the cleaning agent.

In accordance with one embodiment of the invention, pressure regulator 206 includes an air inlet port 244 and an airflow path 246, as shown in FIG. 5. The airflow path 246 extends between a 25 cleaning agent flow path 248 and the air inlet port 244. The cleaning agent flow path 248 is generally defined by the cleaning agent supply line 202, such as the flow path through component 250, to which pressure regulator connects. Component 250 can be a

check valve to prevent the undesired backflow of cleaning agent 201 and/or primary cleaning liquid component 216 from flow control device 204. Pressure regulator 206 can include a valve that is either 5 located adjacent to the supply line 202, such as valve 252, or located remotely therefrom, such as valve 254. Valve 252 or 254 is preferably operable between an open position in which the airflow path 246 is open to allow air, indicated by arrow 256, to 10 enter through air inlet port 244 and into the flow of cleaning agent 214, and a closed position, in which the air flow path 246 is closed. The valve (252 or 254) can be adjusted or pre-set to operate to maintain the pressure at the cleaning agent flow path 15 at the desired level relative to the ambient pressure by opening when the pressure at first inlet 212 of flow control device 204 drops below a threshold minimum. In accordance a preferred embodiment of the invention, pressure regulator 206 is a relief-check 20 valve assembly, such as a 4-6 psi relief-check valve assembly. Such pressure regulators are available from Smart Products, Inc. of San Jose, California.

During normal operation, the flow of primary cleaning liquid component 216 through venturi member 238 generates a vacuum of approximately 370 inches of water at the first input 212 of flow control device 204 when valve 252 or 254 of pressure regulator 206 is closed or pressure regulator 206 is not present. At this high pressure, the flow of cleaning agent 208

is injected into the flow of primary cleaning liquid at a rate of much greater than 2.0 cubic centimeters per minute. However, when valve 252 and/or 254 are open, the vacuum generated by flow control device 204 5 causes air 256 to be drawn in through air inlet port 244 and airflow path 246 of pressure regulator 206 and into the flow of cleaning agent 214. This reduces the pressure at the first inlet 212 of the flow control device 204 to a desired level and controls 10 the flow rate of the cleaning agent flow 214 injected into the flow of primary cleaning liquid 216.

The particular settings for pressure regulator 206 can be selected empirically based upon the vacuum generated by flow control device 204 and the desired 15 flow rate for the flow of cleaning agent 214. For example, when pressure regulator 206 is a 6 psi relief-check valve, the vacuum at the first input of flow control device can be reduced from 370 inches of water to approximately 150 inches of water, thereby 20 causing the resultant flow rate of the flow of cleaning agent that is injected into the flow of primary cleaning liquid component to drop to approximately 1.2 cubic centimeters per minute when valve 242 is properly set or when a suitable metering 25 device 260 (FIGS. 3 and 5) is installed in line with supply line 202. When pressure regulator 206 is a 5 psi relief-check valve, the vacuum at the first input 212 of flow control device 204 can be reduced from 370 inches of water to approximately 110 inches of

water, thereby causing the resultant flow rate of the flow of cleaning agent 214 that is injected into the flow of primary cleaning liquid component 216 to drop to approximately 0.5 cubic centimeters per minute.

5 Accordingly, the selection or setting of pressure regulator 206 can determine the pressure drop at the inlet 212 of flow control device 204 and the resultant flow rate of the flow of cleaning agent 214 that is injected into the flow of primary cleaning

10 liquid component 216.

The valve 252 and/or 254 of pressure regulator 206 controls the introduction of air 256 into supply line 202 and, therefore, the amount of vacuum relief and the resultant flow rate of the flow of cleaning agent 214. In accordance with one embodiment of the invention, valve 252 is controllable by an operator of system 100, such as an operator of a hard floor surface cleaner 110 in which system 100 is installed. In general, valve 254 can be formed as a component of

20 a remote airflow control 262 (FIG. 5) and can be used to control the airflow 256 through airflow path 246 that extends to valve 254 through tubing 264. Valve 254 is preferably biased (e.g., spring-loaded) toward an open position, in which air 256 is allowed to

25 enter tubing 264. Valve 254 can be closed by the operator to close the airflow path 240 regardless of the position of valve 252. Accordingly, even if valve 252 is open, valve 254 of remote airflow control 262 can close the airflow path 246 and cause the vacuum

at the input 212 of flow control device 204 to increase and thereby draw the flow of cleaning agent 214 into the flow of primary cleaning liquid component 216 at a high rate. Such a surge in the 5 flow rate of the cleaning agent may be used when an increase in the concentration of the cleaning agent 214 in the cleaning liquid 220 is desired for special cleaning operations or to drive potentially clogging debris through the flow control device 204 or 10 metering device 260.

Additional control of the flow rate of the flow of cleaning agent 214 can be provided by a metering device 260, shown in FIG. 3, which is positioned in line with the cleaning agent supply line 202 between 15 the flow control device 204 and the cleaning agent container or supply 200. Metering device 260 can be positioned on either side of pressure regulator 206. Metering device 260 includes an upstream high pressure side 220 and a downstream low pressure side 20 272. The pressure drop across metering device 260 between high pressure side 270 and low pressure side 272 restricts the flow of fluid there through to further control the flow rate of the flow of cleaning agent 214. Multiple metering devices 260 can be 25 positioned in series to provide the desired pressure drop in the fluid flow 214.

In accordance with one embodiment of the invention, metering device 260 includes a metering orifice or orifice plate 274, as shown in FIG. 5. The

exemplary orifice plate 274 shown in FIG. 6 includes an orifice 276 through which the flow of cleaning agent 214 flows. Plate 274 is installed in supply line 202, such that the cleaning agent 214 is forced 5 to flow through orifice 276. This produces the pressure drop as described above and restricts the flow 214 to the desired flow rate. In accordance with a preferred embodiment, orifice 276 of orifice plate 274 has a diameter D of 0.006 inches. One example of 10 a suitable metering orifice or orifice plate 274 is part number CP 4916-40 manufactured by Spraying Systems Co. of Wheaton, Illinois. Other orifice plates or metering orifice configurations are possible as well, such as by providing multiple 15 orifices in the plate 98 or other flow restriction configurations.

In accordance with another embodiment of the invention, metering device 2604 includes a labyrinthine fluid flow path to provide the desired 20 flow restriction. The labyrinthine path is preferably formed by one or more drip irrigators 278, as shown in FIG. 7. One such preferred drip irrigator suitable for use in metering device 260 is described in U.S. Patent No. 5,031,837 and available as part number 25 R108C manufactured by Raindrop of Woodland Hills, CA. One or more drip irrigators 278 can be placed in series and coupled together with tubing sections 280, as shown in FIG. 7. A surround 282 can cover the drip irrigators 278 and tubing sections 280. Inlet 284 and

outlet 286 couple to conduit 210 of supply line 202. Other suitable drip irrigators or similar flow restricting devices can also be used to form metering device 124.

5       In accordance with one embodiment of the invention, system 100 includes one or more additional supplies 200 of cleaning agent 201, as shown in FIG. 3, that can be selectively mixed with the flow of primary cleaning liquid component 216. Thus, system 10 100 can include a second supply of cleaning agent 290, such as a surfactant as described above for first cleaning agent supply 200. Alternatively, second cleaning agent supply 290 can be a brightener, a disinfectant, or other surface treatment chemical. 15 Supply of second cleaning agent 290 is preferably contained in a container, such as collapsible bag 308, of a cleaning agent cartridge as will be discussed below with respect to first cleaning agent supply 200.

20       In accordance with one embodiment of the invention, a second flow control device 2922, which is substantially identical to flow control device 204, is provided to control the injection of a flow 294 of the second cleaning agent from supply 290. 25 Additionally, a valve 293, a pressure regulator 294 and/or a metering device 296 can also be included to provide additional control over the flow 294 of the second cleaning agent. Valves, such as valves 242 and 293, can be selectively opened and closed to control

whether one or both of the first and second cleaning agent supplies 200 and 290 is added to the flow of the primary cleaning liquid component 216 to form the desired cleaning liquid 220. Alternatively, second 5 cleaning agent supply 290 can be fed to valve 298 system 100, which can be a multi-way valve capable of selecting the first cleaning agent supply 200 or the second cleaning agent 290 to be passed to flow control device 204 thereby eliminating the need for 10 the second flow control device 292 and the related components.

The supplies of cleaning agent, such as first and second supplies 200 and 290 (FIG. 3), are preferably contained in a collapsible container 200 15 that can be a component of a cleaning agent cartridge 208, which will be discussed in greater detail with reference to FIGS. 8-11. Cleaning agent cartridge 208 generally includes collapsible container 200 having an interior cavity 300 and conduit 302, as shown in 20 FIG. 8. Conduit 302 includes a first end 304 that is coupled to interior cavity 300 and a second end 306 that is connectable to flow control device 204 through, for example, cleaning agent supply line 202. A volume of 2.8 liters, for example, of the cleaning 25 agent 201 can preferably be contained within interior cavity 300 for dispensing to flow control device 204 through supply line 202.

Container 200 is preferably a collapsible bag that is completely sealed except where connected to

conduit 302. Thus, container 200 shrinks as the cleaning agent 201 stored therein is depleted. In accordance with this embodiment, container 200 can be formed of vinyl or other suitable material.

5 Alternatively, container 200 can take the form of a rigid container, such as a box, that includes a vent for replacing dispensed cleaning agent 201 with air. Container 200 can be transparent or translucent to allow the cleaning agent 201 to be viewed.

10 Additionally, container 200 can be formed of a material that prevents the exposure of the cleaning agent contained therein from light.

First end 304 of conduit 302 is preferably attached to container 200 such that it is flush with the inside of outlet 308. A seal 310 is formed between first end 304 and container 200 at outlet 308 to prevent cleaning agent 201 from escaping at that junction. In accordance with one embodiment, seal 310 includes an annular neck 312 surrounding first end 20 304 and adjoining container 200. A weld can be formed between annular neck 312, first end 304 and container 200 to further seal the junction. Other methods for sealing the junction of first end 304 and container 200 can also be used.

25 Conduit 302 can also include a flow control member 314, shown in FIG. 9, mounted to second end 306 of conduit 302 to terminate the flow of cleaning agent 201 therethrough when conduit 302 is disconnected from flow control device 204. Flow

control member 314 preferably includes a connector (e.g., quick-disconnect coupling) 316 that includes a shut-off valve that is actuated when disconnected from flow control device 204 to seal container 200 and prevent the out flow of cleaning agent 201 therethrough. Other types of flow control members 314 can also be installed at second end 306 of conduit 302 to seal interior cavity 300 of container 200 such as a valve, a metering device, a clamp, a membrane, 10 or a cap.

In accordance with one embodiment of the invention, cleaning agent cartridge 208 includes a housing 318, shown in FIG. 10, that can enclose container 200, conduit 302, connector 316 and flow control member 352. Housing 318 provides protection and support to container 200, which is particularly useful when container 200 is in the form of a collapsible bag 308. Housing 318 is preferably made from a single piece of rigid or semi-rigid material, 20 such as plastic, cardboard and/or metal that is folded to form a box, which is preferably glued shut at, for example, tab 320. In accordance with a preferred embodiment, housing 318 is formed of corrugated plastic or cardboard.

Housing 318 also includes openings 322 and 324 on at least one side wall 326 that are preferably defined by removable portions 328 and 330, respectively. Portions 328 and 330 have perforated edges 332 and 334, which facilitate their easy

removal to expose openings 322 and 324. Housing 318 can also include apertures 336 and 338 to provide finger access to further simplify the removal of portions 328 and 330. Opening 322 generally provides 5 visual access to container 200 and allows a user to asses the volume of cleaning agent 201 contained therein. Opening 324 also provides access to conduit 302, connector 316 and flow control member 352 for connection to flow control device 204. In accordance 10 with one embodiment of the invention, opening 324 and removable portion 330 can also be formed on bottom 340 through which conduit 302 can extend for efficient dispensing of the cleaning agent 201 in container 200, as shown in FIG. 10. Other openings 15 can also be provided in housing 318 as desired.

Cleaning agent cartridge 208 is preferably removably receivable in a cartridge receiver 342 of cleaner 110, shown in FIG. 11. Cartridge receiver 342 can be a bracket having a back plate 344, opposing 20 side walls 346 and 348, a front wall 350, and a bottom 352. Back plate 344 is mountable to a wall of cleaner 110 to position cleaning agent cartridge 208 proximate flow control device 204. Bottom 352 and side wall 346 include an opening through which 25 conduit 302 can extend for connection to flow control device 204. Cartridge 208 can be secured to cartridge receiver 342 using a strap or other suitable means. Due to the limited jostling that occurs during 30 cleaning operations, such securing devices are

typically unnecessary. Multiple cleaning agent cartridges 234 can be provided proximate their corresponding flow control device 204 to accommodate the multiple chemical dispenser embodiment of the 5 invention illustrated in FIG. 3.

In operation, cleaning agent cartridge 208 is provided and a cleaning agent container 200 is stored in interior cavity 300 of container 200. Next, second end 306 of conduit 302 is coupled to flow control 10 device 204 and cartridge 208 is installed in cartridge receiver 342. Flow control device 204 can then receive the cleaning agent container 200 through conduit 302, which connects to conduit 210 to form supply line 202, and provide a controlled output flow 15 208 of cleaning agent, as discussed above. When container 200 is a collapsible bag 308, container 200 collapses in response to the output flow of cleaning agent 208.

In accordance with another embodiment of the 20 invention, cleaning liquid dispensing system 100 includes an aerator 400. Aerator 400 is configured to receive the output flow of cleaning liquid 220 and aerate the cleaning liquid to produce an output flow of foamed cleaning liquid 402. A foamed cleaning 25 liquid distributor 404 can receive the output flow of foamed cleaning liquid 402 and discharge the output flow 402 for wetting of a hard surface 406, as illustrated in FIG. 3.

Aerator 400 preferably includes at least one aerating nozzle 420, as shown in FIG. 4 and the simplified cross-sectional view of FIG. 12. Nozzle 420 includes a nozzle body 422 having an inlet 424 coupled to the output 222 of the flow control device 204 for receiving the output flow of cleaning liquid 220. A suitable fitting 426 (FIG. 4) can connect to nozzle 420 at threaded section 428 (FIG. 12) to couple inlet 424 to conduit 430 through which 10 cleaning liquid flow 220 travels from output 222 of flow control device 204. The output flow of cleaning liquid 220 travels through a bore 432 toward an outlet 434 of nozzle 420. The bore 432 includes a constricted throat portion 436 having a convergent 15 upstream end 438 and a divergent downstream end 440. Nozzle 420 also includes one or more gas inlets or radial ports 442 extending through a side 444 of the body 422 to throat 436. Air, represented by arrows 446, is sucked through one or more gas inlets or 20 radial ports 442 in response to a vacuum generated within throat 436 by the output flow of cleaning liquid 220 for mixing therewith. The aeration of the cleaning liquid 220 by air induction through radial ports 442 produces the aerated or foamed cleaning 25 liquid 402 that is discharged through outlet 434 of nozzle 420. It should be understood that some aeration of cleaning liquid occurs upstream of aerator 400 due to the injection of air into the flow of cleaning agent 214 by pressure regulator 206. One

example of a suitable nozzle 420 is the "FoamJet" nozzle (also designated as FJP-20015-CE) produced by Spraying Systems Company of Wheaton, Illinois.

5 A check valve, such as check valve 450 shown in FIG. 4, is preferably upstream of outlet 434 of nozzle 420 to terminate the flow of cleaning liquid 220 through nozzle 420 when pump 228 is deactivated. In accordance with one embodiment of the invention, the check valve 450 is integrated into nozzle 420.

10 The foamed cleaning liquid 402 from aerator 400 is a very wet foam relative to that used by carpet cleaners. Such a wet foam is necessary to provide the desired wetting of the hard floor surface. A foam's "wetness" or "dryness" may be defined in relation to 15 this volumetric expansion ratio. A "dry" foam has a higher expansion ratio as compared to a "wet" foam. High-expansion foams are "dry" due to the high ratio of air to water and are useful in carpet cleaning to facilitate quick drying of the cleaned carpet. A 20 "wet" foam is not used in carpet cleaning devices since they can cause excessive wetting of the carpet, which leads to long drying times and may result in mold development. In a particular embodiment of the invention, the ratio of volumes between the cleaning 25 liquid (non-aerated) 220 and the foamed cleaning liquid 402 is approximately 1:8. For example, 0.15 gallons of cleaning liquid is aerated to occupy 1.25 gallons. Other volume ratios may yield acceptable wetting results as well.

Cleaning liquid dispensing system 100 can also include a foamed cleaning liquid distributor 404, shown schematically in FIG. 3. Foamed cleaning liquid distributor 404 is generally configured to direct the 5 output flow of foamed cleaning liquid 402 for wetting of a surface 406, such as the surface 111 on which cleaner 110 travels; wetting the scrubbing member 122 of scrub head 120; or other surfaces as will be discussed below. In accordance with one embodiment of 10 the invention, foamed cleaning liquid distributor 404 includes nozzle 420, which directs the output flow of foamed cleaning liquid 402 directly to the desired surface 406, as illustrated in the schematic diagram of FIG. 13. One or more nozzles 420 can be coupled to 15 the output flow of cleaning liquid 220 by conduit 430 to cover a wide section of surface 406 that extends across a width of cleaner 110. Outlet 434 of each nozzle 420 is preferably slotted to provide wide dispersion of the foamed cleaning liquid output flow 20 402. As mentioned above, check valves 450 can be placed upstream of outlet 434 of nozzle 420 to prevent passage of cleaning liquid 220 through conduit 430 when pump 228 (FIGS. 3 and 4) is deactivated.

25 In accordance with another embodiment of the invention, foamed cleaning liquid distributor 404 receives the output flow of foamed cleaning liquid 402 from outlet 434 of nozzle 420 and discharges the output flow of foamed cleaning liquid 402 for wetting

of the desired surface 406, such as surface 111, as shown in FIG. 14. In accordance with one embodiment of the invention, foamed cleaning liquid distributor 404 includes distributing conduit 452 having a first 5 end 454 coupled to outlet 434 of nozzle 420 that receives the foamed cleaning liquid flow 402 and discharges the flow 402 to the desired surface 406, as shown in FIGS. 1, 4 and 14. Distributing conduit 452 can include one or more sections or branches 456 10 that receive foamed cleaning liquid flow 402 from a second end 458 of conduit 452 and operate to spread out the discharging of the foamed cleaning liquid flow 402 directly to surface 406, such as surface 111 across the width of cleaner 110, as shown in FIG. 14. 15 Check valves 460 can be provided in each branch 456 of distributing conduit 452, or in line with the branch 462 of distributing conduit 452 receiving the cleaning liquid flow 402 from outlet 434 of nozzle.

Branches 456 can also be configured to discharge 20 the foamed cleaning liquid flow 402 onto scrubbing member 122 of scrub head 120, as shown in FIGS. 1 and 4, which in turn wets surface 111. As illustrated in FIG. 15, distributing conduit 452 can discharge foamed cleaning liquid flow 402 into an annular 25 trough 464 in the hub 466 of the rotating scrubbing members 122. A series of holes 468 in the bottom of trough 464 pass the foamed cleaning liquid 402 down to the central region of the scrubbing member 122. During operation, the foamed cleaning liquid 402 is

centrifuged out under the scrubbing member 122 in contact with the hard floor surface 111.

Another embodiment of distributing conduit 452 is illustrated in the front plan view of FIG. 16 and 5 the cross-sectional view of FIG. 17 taken generally along line 17-17 of FIG. 16. Distributing conduit 452 includes one or more substantially horizontal sections or branches 456 that include a plurality of apertures 470 in a top side 472 that is opposite a 10 floor-facing side 474. Sections 456 of distributing conduit 452 are preferably formed of rigid plastic tubing that is mounted to cleaner 110 in a desired location. Each section 456 includes an end cap 476 closing an end 478. During operation, foamed cleaning 15 liquid flow 402 travels into closed sections 456. Once sections 456 fill with foamed cleaning liquid 402, the foamed cleaning liquid 402 is discharged through apertures 470. The discharged foamed cleaning liquid 402 flows over the exterior surface 480 of 20 sections 456 and drops to the surface immediately below, such as surface 111. Preferably, the apertures 470 positioned closest to ends 478 have a larger diameter than those farther from ends 478 to compensate for pressure drops in sections 456. This 25 design of foamed cleaning liquid distributor 404 prevents undesirable dripping of foamed cleaning liquid 402 to the surface following deactivation of pump 228 of dispensing system 100 by containing the

foamed cleaning liquid 402 within sections 456 of distributing conduit 452.

In accordance with another embodiment of the invention, foamed cleaning liquid distributor 404 includes a wand member 490, shown in FIG. 18, that allows a user to direct the foamed cleaning liquid to a surface 492 that is remote from cleaner 110. Wand member 490 generally includes a rigid tubing section 494 supporting nozzle 420 of aerator 400 at a dispensing end 496. Accordingly, wand member 490 can operate in the manner described above with reference to FIG. 13. A length of flexible tubing 430 connects a receiving end 498 to output 222 of flow control device 204. During operation a user can extend the tubing 430 from cleaner 110 and apply the foamed cleaning liquid 402 to remote hard surface 492, such as a wall or an object, for cleaning.

FIG. 19 is a schematic diagram of a foamed cleaning liquid distributor 404 that includes first and second distributing components 500 and 502, respectively. The discharging of foamed cleaning liquid 402 through either first or second distributing component 500 or 502 is controlled by a valve 504. First and second distributing components 500 and 502 can comprise any of the embodiments of foamed cleaning liquid distributor 404 described above. For example, first distributing component 500 can take the form of wand member 490 (FIG. 18) and second distributing component 502 can take the form

of distributing conduit 452 shown in FIG. 14. As a result, foamed cleaning liquid 402 can be easily applied to different types of surfaces, such as surfaces 506 and 508.

5       As discussed above, hard floor surface cleaner 110 can be configured to include a motorized scrub head 120 that includes a scrubbing member 122 that is configured for rotating engagement with hard floor surface 111, over which the mobile body 127 of 10 cleaner 110 travels. FIGS. 20 and 21 show simplified front and side views of a front or leading portion of a cleaner 110 that includes a scrub head 120 in accordance with another embodiment of the invention. Scrub head 120 includes a scrubbing member 122 formed 15 of a plurality of discs 510 mounted to a shaft 512 that is rotated by a motor (not shown). The discs 510 are preferably concentrically aligned with the axis of rotation 514 of the shaft 512 and can be positioned to engage surface 111. Discs 510 can be 20 mounted to shaft 512 using glue or other suitable means. Discs 510 are preferably formed of a liquid absorbing material, such as material composed of approximately 70% polyester and 30% polyamide, or microfiber. Such liquid absorbing material is known 25 to hold many times its weight in viscous liquid. Additionally, such material collects dirt, dust, mildew and other materials without a need for a large volume of foamed cleaning liquid 402, thereby eliminating a need for fluid recovery device 132

(FIG. 1). Large particles of dirt and dust that do not adhere to the discs 510 can be captured by a debris collector 516 positioned immediately behind scrub head 120. Another advantage to the vertically 5 oriented discs 510 is that they can clean grooves that may be encountered in tile, brick, cement, and rock floors. As illustrated in FIG. 21, foamed cleaning liquid distributor 404 can discharge the foamed cleaning liquid 402 to a leading side 518 of 10 scrub head 120 as indicated by arrow 520, on discs 510 as indicated by arrow 522, or even through the scrubbing member 122.

FIG. 22 is a simplified side elevation view of another embodiment of hard floor surface cleaner 110 15 that does not include a motorized scrub head 120. Such a scrubber-less cleaner 110 can be used on delicate floor surfaces that would be susceptible to abrasive damage from contact with rotating scrubbing members 122. Cleaner 110 relies upon the cleaning power of 20 the foamed cleaning liquid 402 that is applied to hard floor surface 111 by system 100, as illustrated by arrow 530, to clean the surface 111. The wetting of the floor with the foamed cleaning liquid 402 traps dirt particles with the bubbles of the foam, 25 which are then carried into the recovery tank 112 by the fluid recovery system 132. The scrubber-less cleaner 110 uses far less power than those including motorized scrub heads 120 thereby allowing for the removal of some of the batteries 152 used to power

cleaner 110. Scrubber-less cleaner 110 can also be formed much lighter and smaller due to the elimination of scrub head 120 and batteries 152, or the solution and recovery tanks 118 and 112 can be 5 formed larger to accommodate longer operational runtimes for cleaner 110. Finally, the elimination of some of the components of cleaner 110 allows scrubber-less cleaner 110 to be manufactured quicker and cheaper than those incorporating scrub heads 120.

10 In order to facilitate complete wetting of hard floor surface 111, cleaner 110 can include a non-motorized wetting component 540, shown in FIGS. 23 and 24, which are front and side views of a leading portion of cleaner 110, respectively. Wetting 15 component 540 generally includes a plurality of liquid dispersing members 542 each having a first end 544 that is connected adjacent to a bottom side 546 of mobile body 127 of cleaner 110. A second end 548 of each liquid dispersing member 542 is positioned to 20 engage hard floor surface 111. Liquid dispersing members 542 are preferably formed of a soft material that conforms to surface 111. Foamed cleaning liquid 402 is discharged by foamed cleaning liquid distributor 404 of dispensing system 100 either on 25 members 542 as indicated by arrow 550, or to a leading side of members 542 as indicated by arrow 552, as shown in FIG. 24. Liquid dispersing members 542 evenly distribute the foamed cleaning liquid 402 on surface 111 as cleaner 110 moves across surface

111. Cleaner 110 may include a scrub head 120 downstream of liquid dispersing members 542 to scrub surface 111 with evenly distributed foamed cleaning liquid 402 thereon, or cleaner 110 can be scrubber-less and a portion of the foamed cleaning liquid 402 can be removed from surface 111 by fluid recovery system 132.

Another embodiment of the invention is directed to a foamed cleaning liquid dispensing kit that is 10 configured to be retro-fitted to a hard surface cleaner 110 that includes a primary cleaning liquid component dispenser (i.e., tank 218 and pump 228) that is configured to provide an output flow 216 of primary cleaning liquid component (FIG. 3). The kit 15 includes packaging that can contain a supply of cleaning agent (such as supply 200), a flow control device (such as 204), a supply line (such as 202) comprising sections of conduit, a pressure regulator (such as 206), a metering device (such as 260), and 20 an aerator (such as 400) that are formed in accordance with the embodiments described above. The packaging can be any suitable packaging such as a bag, a shrink-fit package, a box, a canister, etc. In accordance with one embodiment of the invention, 25 cleaning agent container 200 is contained in a cleaning agent cartridge 208. Additionally, embodiments of foamed cleaning liquid distributor 404 can be included in the kit and contained in the packaging.

Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without 5 departing from the spirit and scope of the invention. It should be understood that fittings, couplings and other conventional components have not been illustrated to simplify the figures.